# Quartz<sup>TM</sup> limit switches and Axiom <sup>TM</sup> on/off valve controllers

Welcome and thank you for participating in this event

October 4, 2021







# Quartz

Limit switches for on/off valves
For most Ex and Non Ex applications





#### **NELES**

## Overall capabilities

- Readily adaptable to most actuators
  - Mounting kits available to fit most quarter-turn / linear actuators
- Approved for most hazardous areas
  - Class I & II Div. 1, 2
  - Ex d IIC Zone 1, 2
  - Ex i IIC Zone 0,1,2
- Wide variety of electrical options
  - Solid State AC/DC, Reed, Mechanical, Intrinsically Safe, Fieldbus networks
- Rugged enclosure made of epoxy-coated anodized aluminum or 316L stainless steel
- QC Low temp models available with ratings to -55C







QX - AI

QX - SS

QC



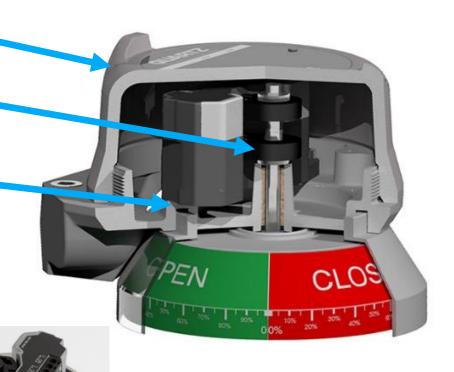


QN

QG

#### Features and benefits

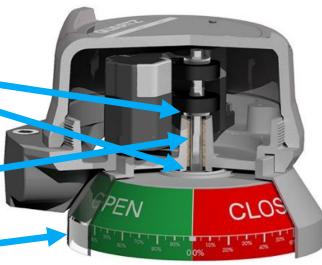
- Quick access screw-on cover is vapor tight
  - No lost screws or crimped gaskets
- Quick set cam system is secure and convenient
  - Push / Pull cam system, no set screws to vibrate loose or strip
- Stainless steel internal fasteners and plates
  - Corrosion resistant
- Stainless steel grounding inserts
  - Prevents intermittent contact in harsh environments



#### **NELES**

#### Features and benefits

- O-ring sealed shaft at top and bottom.
  - · Limits external contaminants
- Up to 3 conduit entries for solenoid termination
  - Enables multiple solenoids
- Oil impregnated bronze bushing
  - · Prevents shaft seizure
- Space saving visual indicator
  - Protected, easy to see
  - Low profile
- Convenient wiring with pre-labeled terminal strip
  - Easy field wiring





# Quartz – Recent updates

## Mag sensors

- Enhanced position sensing technology
  - Mag Res sensor
    - **BRIGHT** LED indication
- Universal voltage capability
  - 24VDC 250VAC
- Wide temp range
  - From -40C to +80C
  - Ultra-cold temp -55C option



#### Position transmitters

- New non-contact transmitter with push button settings and LED indication now available
- Used on modulating valves to tell control system exact position of valve
  - Can be used on rotation less than 90 deg (37 deg min)
  - Cycle life: 2 million standard or 50 million high cycle
- Can be used for both quarter-turn and linear valves
  - Mounting kits easily convert linear to rotary rotation
- 4 to 20 mA output







### **NELES**





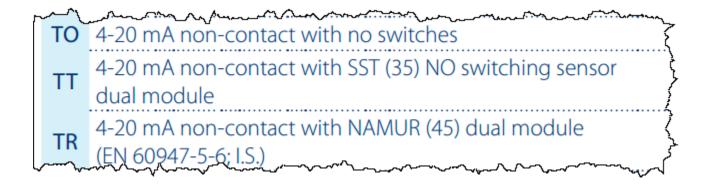


# Quartz Digital 4-20mA Position Transmitter

#### **NELES**

#### Features and Benefits

- Non-contact mag sensor → Long life in rough applications
- Easy push button calibration → Fast & easy Set-up / Calibration
- Red /Green LED's → Bold LED position indication
- Precision feedback → Reliable precision position confirmation
- Fully sealed and potted module → Durable and moisture tolerant
- QR code on sensor module → Easy access to installation manual



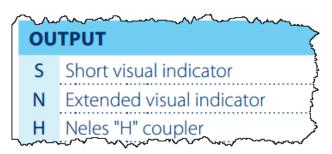


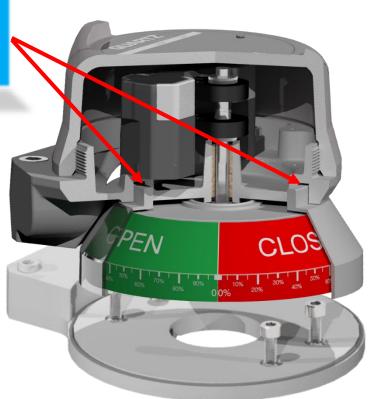


# Quartz Shaft options

New o-ring seal at the top of the "N" and "H" VI cover (October 2020)

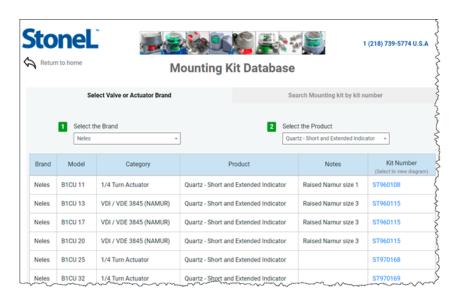
- Neles Shaft = Output option "H"
- Short indicator = Output option "S"
- Extended VI = Output option "N"
- "N" option offers
  - Larger indication
  - Direct / flush mount when used with new mounting
  - Better moisture prevention
  - More tolerant to vibration

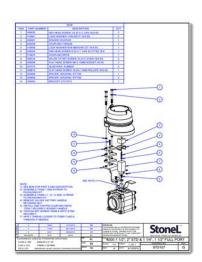


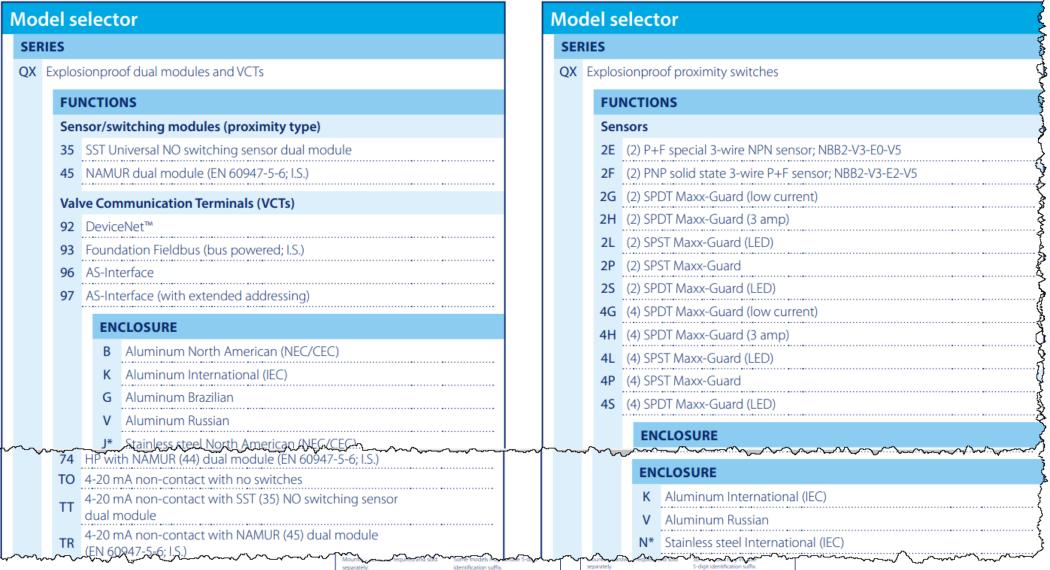


# **Quartz**Mounting Kits

- Neles "H" Shaft
  - Kits available from Helsinki, similar to ND9 kits
- Short indicator "S" shaft and Extended VI "N" shaft options
  - Kits available for > 150 brands of valves and actuators
  - www.stonel.mountingkitsonline.com

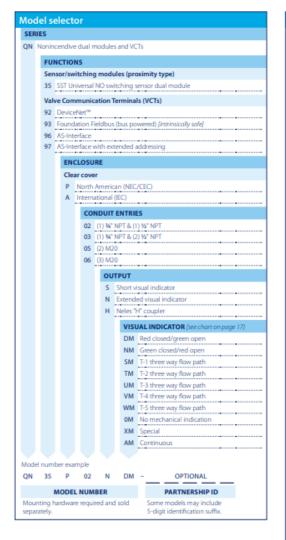


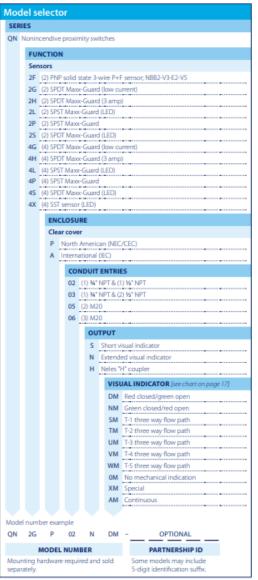


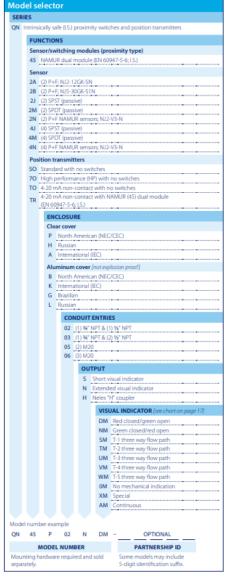


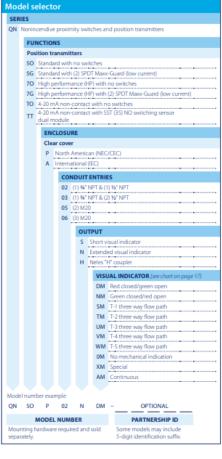
# Quartz QN

#### **NELES**



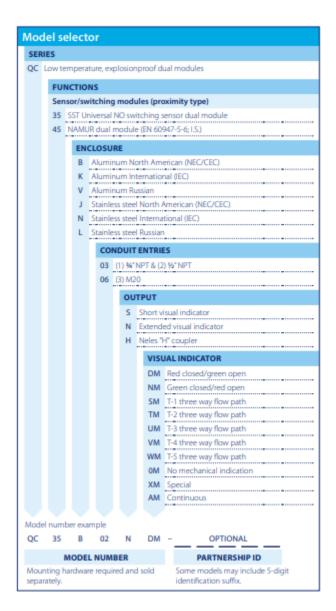






Quartz QC

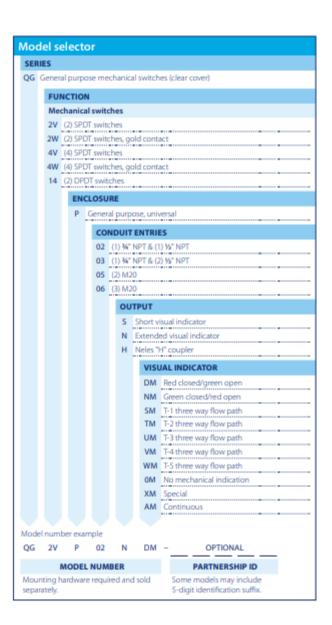
#### **NELES**



Mod	lel sel	lect	or		
SERI		-			
QC I	Low ten	npera	ture, exp	olosior	nproof mechanical switches
	FUN	CTIO	NS		
	Mech	anica	al switch	nes	
	2V (	2) SPD	OT switch	hes	
	2W (	2) SPD	OT switch	nes, g	old contact
	4V (	4) SPD	OT switch	nes	
	4W (	4) SPD	OT switch	nes, g	old contact
		ENG	CLOSUE	RE	
		В			lorth American (NEC/CEC)
		K			nternational (IEC)
		v	Alumin		
		j			el North American (NEC/CEC)
		N	Stainles	s stee	el International (IEC)
		L	Stainles	s stee	el Russian
			CON	IDUIT	T ENTRIES
					"NPT & (2) 1/3" NPT
			-	(3) M2	
				_	JTPUT
				S	Short visual indicator
				_	Extended visual indicator
				-	Neles "H" coupler
					VISUAL INDICATOR
					DM Red closed/green open
					NM Green closed/red open
					SM T-1 three way flow path
					TM T-2 three way flow path
					VM T-4 three way flow path
					WM T-5 three way flow path
					OM No mechanical indication
					XM Special
					AM Continuous
Mode	numbe	er exa	mple		
QC	2V	В	02	N	DM - OPTIONAL
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separ	ately.				5-digit identification suffix.

Quartz QG

### **NELES**



# **Axiom AN**

Integrated limit switches and SOV pneumatic control for on/off valves For most Exi and Non Ex application



# **Axiom AN**

#### Overall construction

- Rugged epoxy-coated anodized aluminum Housing / Manifold with Polycarbonate cover
  - Corrosion resistant
- Internal manual override on pilot
  - Easy to operate manually
- High visibility, space saving visual mechanical indication
  - Easy to see from distance



# **Axiom AN**

# Overall capabilities

- Non-contact all solid state "C-module" position sensing system with push button settings
  - Easy set point adjustment
  - No cams or set screws to adjust
- Ultra reliable Mag sensors
- High-flow integrated pneumatic spool valve
  - Exceptional tolerance to dirty air and high flow rate (AN Cv = 0.8 or 1.2)
  - Ideal for most standard ¼ turn on/off valve actuators
- Space-saving efficient design
  - Consolidates all monitoring into a smaller automated valve package
- Non-contact drive system
  - No shaft or bushings to bind or wear out



Push button setting



Pneumatic control



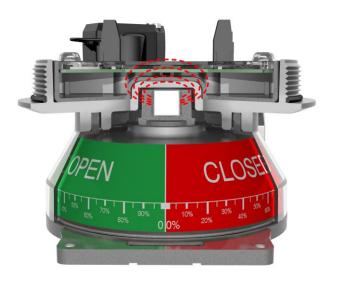


# **Axiom C-Module**

# Sensing and communication

- Push button settings
  - Lock in open and closed valve position with < 1° of repeatability
- Solenoid valve power LED's
- High visibility, dual LED indicators
- Non-contact drive system
  - Not affected by actuator shaft wear or eccentricity; no bushings or shaft to bind or wear
- Solid state sensors
  - Enables 24VDC, 120 / 240 VAC monitoring feedback and solenoid input.
  - · Wide variety of electronic monitoring and control options
  - Inputs can be combined



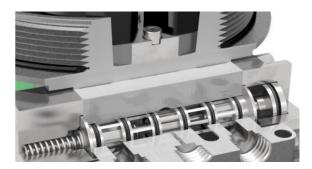


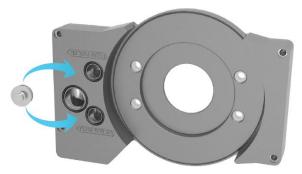
# **Axiom AN**

# Integrated pneumatic control

- 5-way, 2-position configuration
  - Capable of operating both double-acting and spring return actuators
  - Cycle life >1 million cycles; easy to replace o-rings for additional life
- Pre-filtered burn-out proof solenoid pilot
  - Low power consumption & short circuit protection
- Single or dual coil shuttle piston available
  - Suitable for spring return or fail last actuators







Conveniently remove and reinsert pneumatic plug as needed to select operation for spring return or double acting actuators

# **Axiom AN**

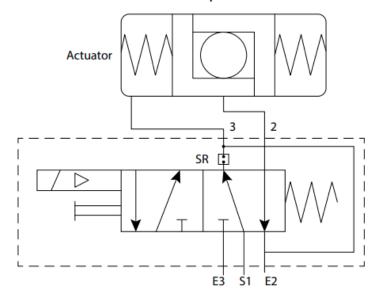
## Integrated pneumatic control

- Rebreather capability
  - Recirculates air from the pressure side of the actuator to fill the spring side.
  - Prevents contaminants from entering spring side of actuator
- Standard internal & optional external overrides
  - Enable manual repositioning of process valve





Fig. 1 Single pilot spring return pneumatic valve on spring return actuator with rebreather open



# **Axiom**

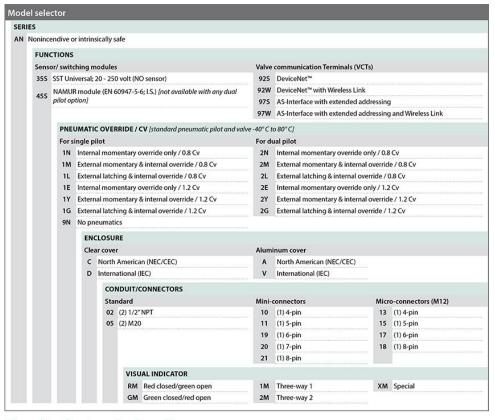
# Mounting/manifold system

- Adapts directly to VDI/VDE 3845 standard (NAMUR)
  - No additional mounting needed, low profile
  - Adaptability to most ¼ turn actuators
- All fasteners and coupler are 316 SS
  - Corrosion resistant
- Unit may be removed by turning off pneumatics and unbolting from actuator
  - No electrical disconnects or power down are needed
- AN, AX and AMI mounting/manifold are <u>NOT</u> interchangeable



# **Axiom AN Versions**

Model options



#### Visual indicator designations

DESIGNATION	0°	90°	
R	RED CLOSED	GREEN OPEN	
G	GREEN CLOSED	RED OPEN	
1	A ⊕ B	A B	
2	А 🕌 В	A 🕌 В	
	c	С	
X	Specialty configuration - please consult fac		

#### **NELES**







# Axiom AN vs the competition Competition







# Competition Common Issues

- Massive bulky enclosure typically 5" to 10" above actuator surface with mounting
- Double-bushings on shaft (to visual indicator and to housing)
- Painted aluminum enclosure
- Large number of bolts to secure cover and attach to actuator
- O-ring seals on each shaft bushing







# Axiom with Wireless Link

Easy commissioning and remote access to powerful valve diagnostics

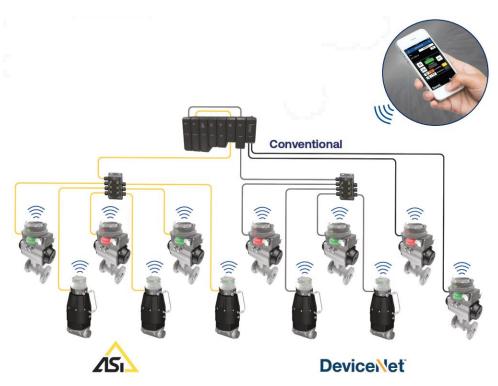


The need NELES

## Accessing automated valves in the field

- Many automated valves are difficult to access
- Changes in switch settings must have enclosures opened
- Plant personnel may be endangered in order to gain direct access.
- Addresses for VCTs are difficult to view
- Diagnostic information is difficult to retrieve or not available
- Automated valve part models and serial numbers are difficult to catalog and retrieve with assembly tag number.





## Convenient, safe link from up to 50 meters!

- Uses Bluetooth® wireless technology
- The Axiom AN with AS-Interface and DeviceNet are available as a Bluetooth® enabled device
- Interfaces to Apple devices including
  - iPhone® version 4S or later
  - iPad® version 3.0 and later
  - iPad™ mini all versions













#### Benefits

#### 1. Lower network support costs

- Standard 24 VDC power supply may be used
- No special hand-helds or gateway/masters required

#### 2. Increased safety

- No climbing or reaching is needed to access or manually control
- Able to keep a safe distance from equipment or confined spaces

#### 3. Reduce maintenance costs

- Access multiple valves from one location
- Retrieve assembly models and serial numbers with tag

#### 4. Faster network commissioning & start up time

- Addresses may be set in the field with tag numbers
- Functionality may be quickly confirmed for each assembly



# Axiom AN with Wireless Link

#### **NELES**

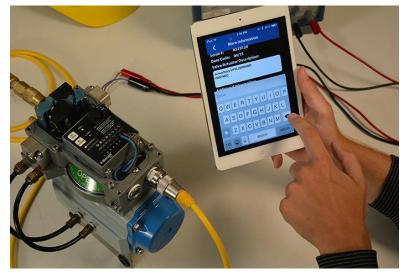
## Capabilities

- Remote monitoring
  - Switch positions (Open & Closed)
  - Solenoid valve status
  - Network address
  - Electronics actual, maximum and minimum temperatures
  - Cycle count
- Remotely operate/change (if enabled)
  - Switch positions (Open & Closed)
  - Solenoid valve
  - Network address









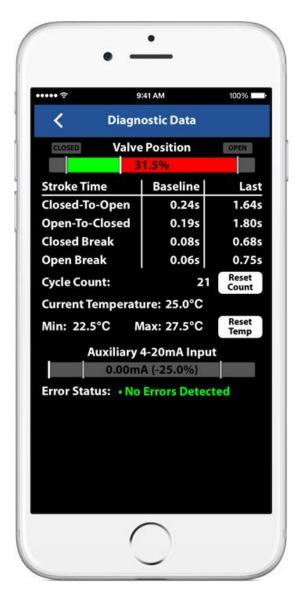
# Axiom AN with Wireless Link

#### **NELES**

## **Additional Capabilities**

- Actual valve position (%)
- Stroke times
  - Baseline and last for comparison
- Breakaway times
  - Baseline and last for comparison
- Auxiliary input state indication (if applicable)





## Capabilities

- Axiom model, serial number entered during manufacturing at the factory
- Valve assembly identification
- Maintenance or other information
- Quick links to the Axiom installation manual & the product web site page



## Operation & Set-up

- Devices are wired the same as standard AS-Interface or DeviceNet devices.
- Wireless link provides a local User Interface to the valve controllers
- Wireless link application:
  - 1. Download on the App store (free download)
  - 2. Start the application in your Apple device
  - Touch "Search for active devices" (all devices will come up that are poweredup in range)
  - 4. Push wink to positively confirm device (Open & Closed LEDs will flash)
  - 5. Drill into specific device by touching arrow of desired tag





## Import and Export to MS Excel

- Save time during commissioning
  - Set address, tag, text info to all devices within range.
- Retrieve diagnostic and status information from all deviin range to view in Excel



# Axiom AN92 / AN97 with Wireless Link

# Security

- Devices are <u>locked</u> in normal operation. No address, switch setting or solenoid control changes may be made.
- Monitoring capability is fully enabled at all times
- Axiom is unlocked for remote setting and control when:
  - Only 24 VDC signal is applied (no communication)
  - AS-I power supply jumper set to "IR addressing mode"
  - Gateway set to off-line mode
- Individual devices can be unlocked by writing an output bit from the control system



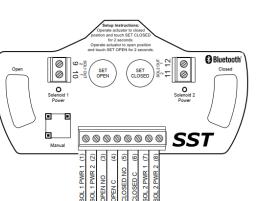
# Introducing AN35W

# Axiom with Bluetooth Wireless Link for conventionally wired valve controllers

 Wireless Link feature, formerly only available for AS-Interface and DeviceNet users is NOW available for more common conventionally wired applications.

Suitable for 24VDC, 120VAC or 220VAC applications.

• Quick and easy access to diagnostics and usage data.



Introduced July 7, 2021



# Axiom AN35W with Wireless Link Capabilities

- Remote monitoring
  - Switch status (Open & Closed)
  - Solenoid valve status
  - Tag #



37 RESTRICTED

# Axiom AN35W with Wireless Link Capabilities

### Fixed Information from Factory

- Model number
- Serial number
- Date when Manufactured
- Quick links to web site & installation manuals

### **Entered Later**

- Valve assembly description
- Maintenance or other information



# Axiom AN35W with Wireless Link Diagnostics Capabilities

- View actual valve position (%)
  - See changes from initial setpoint
  - Changes may indicate valve or actuator issues
- Review stroke times
  - Baseline and last for comparison
  - Changes may indicate valve or actuator issues
- Breakaway times
  - Baseline and last for comparison
  - Changes may indicate valve or actuator issues
- Cycle count

39

Max, min & current temperature



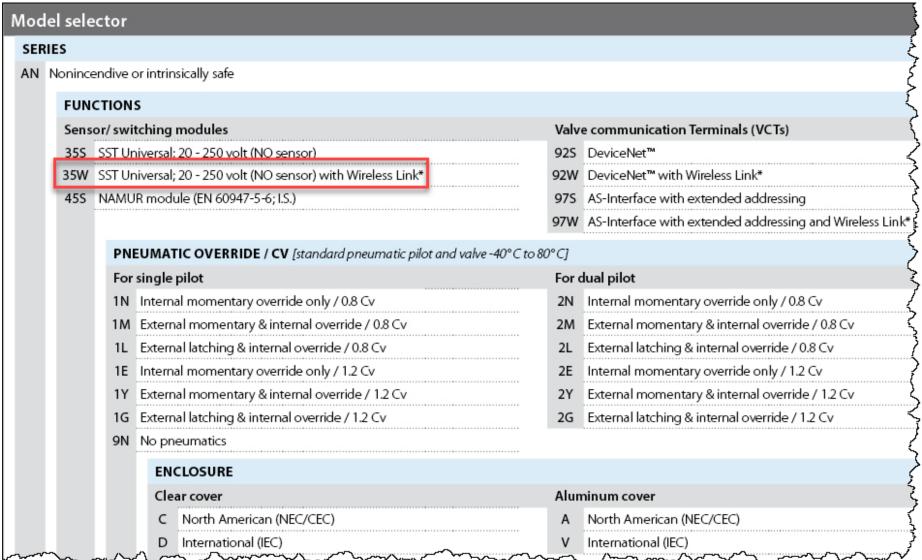
# Axiom AN35W with Wireless Link Security

- Axiom AN35W is always locked. No switch setting or solenoid control changes may be made via the app.
- Monitoring capability is always enabled



## **Axiom AN35W**

#### Model codes



## Axiom AN35W with Wireless Link

### Standardize your customers on AN35W

- Easy → Commissions and installs just like standard Axiom AN35S
- Powerful → Provide your customers with easy access to valve status and valve diagnostics
- Useful → Provide your customers with convenient access to tag numbers, model & serial numbers and installation manuals





### Axiom AN35W with Wireless Link

### We are ready to take orders!

- Order a demo now
  - AN35W1LC11RM-DM168 AN35W on Demo plate
  - ST604488 Battery pack
- cFMus and SIL certificates are complete and posted.
- IMO and brochures are updated and posted to StoneL.com
- Send your orders to <u>orders@stonel.com</u>





# Introducing: Axiom™ ANX

Integrated limit switches and SOV pneumatic control for on/off valves For XP / Exd applications

Introduced August 5, 2021



## **Axiom ANX**

### Axiom for Exd and XP applications

- Axiom ANX is the latest addition to the Axiom platform
- Designed for hazardous locations Exd and Class I Division 1 XP applications
- Built on the successful Axiom AN platform with many improvements and enhancement over the previous AX
- Designed to be faster and easier to manufacture
  - Lower cost and shorter lead times than AX
- Shared mounting kits with AN
  - Easier for us to maintain stock
  - Easier for distributors or end-users to stock



# Axiom ANX Overall construction

- Rugged epoxy-coated anodized aluminum housing, manifold and cover
  - Corrosion resistant
  - Low copper aluminum
- Same great sensor module and solenoid options as AN



## Axiom AN /ANX

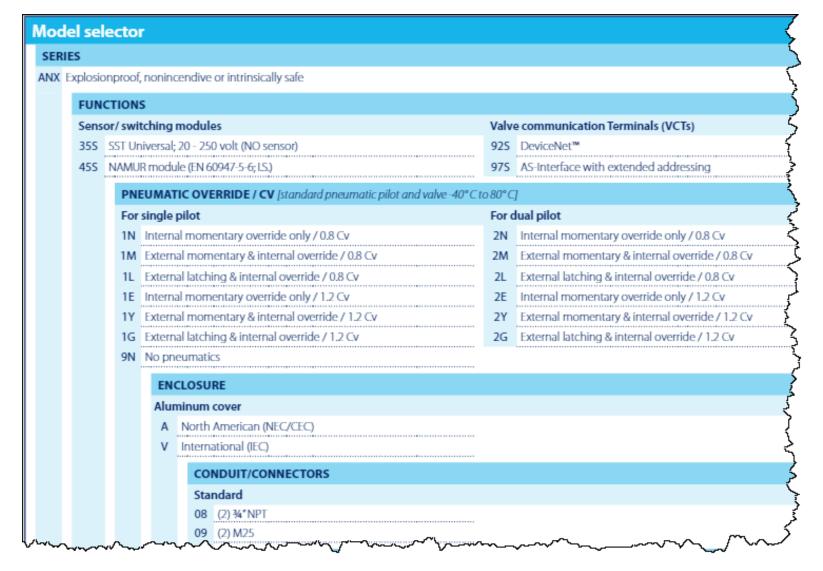
### Mounting/manifold system

- Adapts directly to VDI/VDE 3845 standard (NAMUR)
  - No additional mounting needed, low profile
  - Adaptability to most ¼ turn actuators
- All fasteners and coupler are 316 SS
  - Corrosion resistant
- Unit may be removed by turning off pneumatics and unbolting from actuator
  - No electrical disconnects or power down are needed
- AN, ANX mounting/manifold ARE interchangeable



## **Axiom ANX Versions**

### Model options



# Axiom ANX vs the competition Competition













## Competition

### Common Issues

- Massive bulky enclosure typically 5" to 10" above actuator surface with mounting
- Indicators can break
- Painted aluminum enclosure
- Large number of bolts to secure cover and attach to actuator.
- Bolts can seize
- Shafts can seize due to misalignment



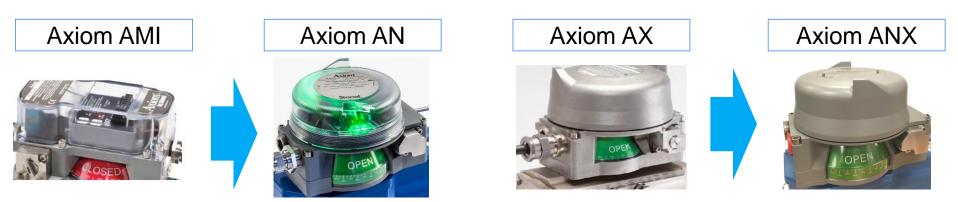




### **Axiom Platform**

### Life cycle development

- AN was developed to replace Axiom AMI. Axiom AN was introduced in 2016.
- Axiom AMI has been ramping down. Versions that overlap with AN AMI33 AMI44, AMI96 etc, have been phased out already.
- Axiom AMI71 (Hart), AMI80 (Expeditor), and AMI96\_\_\_D AS-I version with diagnostics will be obsolete 12/31/21. This leaves only AMI93 Foundation Fieldbus remaining in AMI platform.
- ANX is now available! ANX is the XP version of AN with aluminum cover. AX will begin phasing out in 2022
- AN and ANX share the same mounting kits!!!



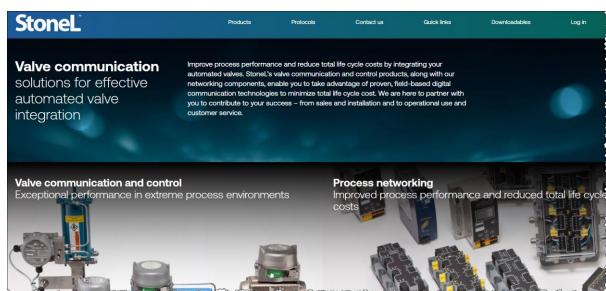
# Axiom ANX Ready for orders!

- Website has been updated, pricing has been included in the July 1, 2021 pricebook
- ANX list price is lower than AX with many significant improvements. For AS-Interface and DeviceNet the price differential is even greater.
- Manufacturing is ready!
- ANX ATEX / IECEx Exd and cFMus approvals are complete, certificates posted
- AN/ANX SIL certificates are completed and posted
- Send orders to orders@stonel.com

## New StoneL.com Website Launched April 21, 2021

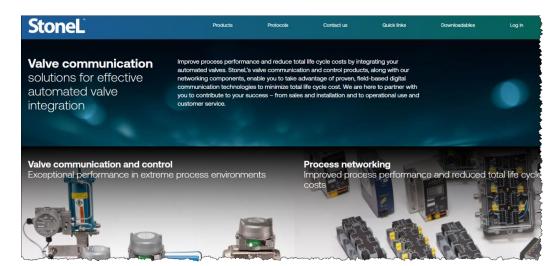
- StoneL.com was developed in a more modern platform. → Easy to maintain and better access to analytics
- StoneL.com has same great content and easy navigation → Easy to find what you need
- Distributor portals were moved to new URL (mn.stonel.com) → Same great content, same credentials
- Stonel.mountingkitsonline.com is still the best place to go for mounting kits → New tool just built last year





# For additional information visit StoneL.com StoneL.com

- For product data sheets, IMO's, drawings, approval certificates, etc. visit stonel.com and click on Products
- To find contact info, click Contacts. There you will find knowledgeable sales contacts for your area
- Stonel.mountingkitsonline.com is still the best place to go for mounting kits
- To order literature, check current lead times, or download pricebooks visit the distributor portal by clicking the Log in link. Use your credentials or request access.
- To order products, send your order via Pipeline or send it by e-mail to orders@stonel.com.





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